

Shp Oct-20

Work Order ID 74182



Monday, September 26, 2011 3:24:51 PM

Item ID: K10112

Accept



Setup Start



Revision ID:

Stop



Item Name: Saddle, Skidtube 206

Start Date: 9/26/2011 Start Qty: 5.00



Cust Item ID:

Required Date: 10/19/2011 Req'd Qty: 5.00

Customer:

Reference:

Approvals:

Process Plan:

W

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

K10112

B

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP K10112

CHG 002

Suleslog

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

Sp 11-10-12

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

Suleslog

(Signature)

Work Order ID 74182

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Accept



Setup Start



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Stop



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Start Date: 9/26/2011 Start Qty: 5.00



Cust Item ID:

Required Date: 10/19/2011 Req'd Qty: 5.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP k10112

Location:

PPP rev: DRAFT74411
74412

140

0.00



QC21- Final Inspection - Work Order Release

74413
74414

QC

Memo

0.00

Quality Control

74415

10/10/18

11/10/18

ME

11-10-18

Picklist Print

Monday, September 26, 2011 3:24:47 PM

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Work Order ID: 74182

Parent Item: K10112

Parent Item Name: Saddle, Skidtube 206

Start Date: 9/26/2011

Required Date: 10/19/2011

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP: E00.06.14 Changed GHW part # (mpp 2063) EC IPP REV:F
11.09.23 PER REV.B DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3-41A		Purchased	No			110	Each	2,295.000	8	40			
---------	--	-----------	----	--	--	-----	------	-----------	---	----	--	--	--



Bolt

Location

Loc Qty

Loc Code

ST354 295

116191 195

118706 100

st510 2000

119042 2000

110 Each

6,216.000

12 60

SP 118838

40x35x
5x



Bolt

Location

Loc Qty

Loc Code

ST356 1200

117872 200

118422 300

118628 400

118838 300

ST358 16

117514 16

ST516 5000

119017 5000

60x

SP 11-10-12

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Parent Item: K10112

Parent Item Name: Saddle, Skidtube 206

Start Date: 9/26/2011

Required Date: 10/19/2011

Start Qty: 5.00

Required Qty: 5.00



Purchased No

110

Each

583.0000



Location

Loc Qty

Loc Code

FP-B

94

112243

94

5x

ST345

389

112243

389

ST356

100

119017

100



Purchased No

110

Each

3,197.000



Location

Loc Qty

Loc Code

ST337

197

117313

14

117441

132

12x

118422

1

118706

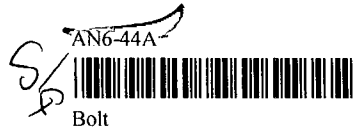
50

ST516

3000

119017

3000



Purchased No

110

Each

643.0000



Location

Loc Qty

Loc Code

ST344

43

110372

43

3x

st510

600

119036

600

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Work Order ID: 74182

Parent Item: K10112

Parent Item Name: Saddle, Skidtube 206

Start Date: 9/26/2011

Required Date: 10/19/2011

Start Qty: 5.00

Required Qty: 5.00

D206-651-041

Manufactured No

110

Each

19.0000



206A/B GHW

Location

Loc Qty

Loc Code

FG120

19

46160

19

110

Each

96.0000

D2652

Manufactured No



Bushing

Location

Loc Qty

Loc Code

FG

44

31985

44

ST

52

53741

0

72120

52

110

Each

12.0000

D2661-2

Manufactured No



Saddle, RH Fwd Aft Out 206

Location

Loc Qty

Loc Code

Mezz

1

10015

1

10016

1

10475

2

10476

1

7159

4

9913

1

9915

2

1 5



46160 10/11/18

16 80



B73833 8/11-10-12
Box

12 10



B74354 10/11/18

Picklist Print

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Work Order ID: 74182



Parent Item: K10112

Parent Item Name: Saddle, Skidtube 206

Start Date: 9/26/2011

Required Date: 10/19/2011

Start Qty: 5.00

Required Qty: 5.00

D2662-2

Manufactured No

110

Each

17.0000



Saddle, RH In 206



B73850 9x SP

Location

Loc Qty

Loc Code

ST435

6

10022

1

11028

4

6946

2

7374

3

8430

1

8767

1

9042

3

9043

2

1x

D2712

Manufactured No

110

Each

1,461.000



Set Screw



SP11-10-12

Location

Loc Qty

Loc Code

FG

50

29962

50

ST021

1411

71160

111

72231

300

73837

1000

50

Picklist Print

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Work Order ID: 74182

Parent Item: K10112

Parent Item Name: Saddle, Skidtube 206

Start Date: 9/26/2011

Required Date: 10/19/2011

Start Qty: 5.00

Required Qty: 5.00

D2884

Manufactured No

110 Each

264.0000

10



Saddle Spacer

Location

Loc Qty

Loc Code

FG	10	
29453	10	
ST025	254	
52302	22	
73306	24	
73823	208	



SP

D2885

Manufactured No

110 Each

50.0000

10



Saddle Spacer

Location

Loc Qty

Loc Code

FG	10	
29199	10	
ST025	40	
52303	40	



B73824 SP

D34131

Manufactured No

110 Each

59.0000

5



Ring

Location

Loc Qty

Loc Code

ST420	19	
66387	1	
70773	18	
ST467	40	
72137	20	
73298	20	



SP11-0-02

3x

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Shop Packet Print

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Picklist Print

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Work Order ID: 74182

Parent Item: K10112

Parent Item Name: Saddle, Skidtube 206

Start Date: 9/26/2011

Required Date: 10/19/2011

Start Qty: 5.00

Required Qty: 5.00

MS21042L3

Purchased

No

110

Each

8,431.000

8

40



Nut

Location

Loc Qty

Loc Code

ST300

2431

117441

16

117601

260

117885

155

118451

1000

118927

1000

ST516

6000

119017

6000

Purchased

No

110

Each

9,993.000

12

60

MS21042L4



Nut

Location

Loc Qty

Loc Code

ST300

3993

117441

51

117601

637

117885

305

118451

2000

118927

1000

ST516

6000

119017

6000

Picklist Print

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Work Order ID: 74182

Parent Item: K10112

Parent Item Name: Saddle, Skidtube 206

Start Date: 9/26/2011

Required Date: 10/19/2011

Start Qty: 5.00

Required Qty: 5.00

MS21042L6

Purchased

No

110

Each

944.0000

2 10

Nut

Location

Loc Qty

Loc Code

ST300

944

117677

200

118384

46

118927

98

118968

600

10x

NAS1149C0463R

Purchased

No

110

Each

490.0000

1 5

Washer

Location

Loc Qty

Loc Code

FP-B

1

115358

1

ST297

489

117735

489

5x

NAS1149D0363J

Purchased

No

110

Each

4,404.000

8 40

Washer

Location

Loc Qty

Loc Code

ST298

4404

117601

274

118077

1130

118612

1000

118968

2000

40x

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Parent Item: K10112

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Start Date: 9/26/2011

Required Date: 10/19/2011

Start Qty: 5.00

Required Qty: 5.00

NAS1149D0463J

Purchased

No

110

Each

3,305.000



Washer



24 120

SP

Location

Loc Qty

Loc Code

ST297

200

118853

200

ST298

2105

116025

16

116805

0

117291

1

117460

2

117591

108

118179

43

118384

1031

118612

904

120x

ST302

1000

119042

1000

NAS1149D0563J

Purchased

No

110

Each

4,577.000



Washer



8 40

SP

Location

Loc Qty

Loc Code

ST298

4577

118206

3577

118614

1000

40x

NAS1149D0663J

Purchased

No

110

Each

944.0000



Washer



20

SP 11-10-11

Location

Loc Qty

Loc Code

ST298

944

115996

5

117977

439

118614

500

20x

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REFERENCE ONLY

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING SKIDTUBE AND SADDLE INSTALLATIONS:

AIRCRAFT	INSTALLATION
BELL 206 A/B	D206-642-112
BELL 206 A/B	D206-642-114

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

PART NUMBER	(K10112)	D206-642-112	D206-642-114
D206-651-041	1	1	1
D2652	16	16	16
D3413-1	1	1	1
D2661-2	2	2	2
D2662-2	2	2	2
D2712	10	10	10
D2884	2	2	2
D2885	2	2	2
AN3-41A	8	8	8
AN4C5A	1	1	1
AN4-6A	12	12	12
AN5-7A	8	8	8
AN6-44A	2	2	2
NAS1149D0363J	8	8	8
NAS1149D0463J	24	24	24
NAS1149D0563J	8	8	8
NAS1149D0663J	4	4	4
MS21042-3 (OR L3)	8	8	8
MS21042-4 (OR L4)	12	12	12
MS21042-6 (OR L6)	2	2	2
NAS1149C0463R	1	1	1

RELEASED
2011-09-23

B	ADD APPLICABILITY TO D206-642-114	AJS	11.09.19
A	NEW ISSUE	RF	00.05.17
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	K10112	SHEET 1 OF 1
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	SADDLE KIT	NTS
DATE	11.09.19	<small>COPYRIGHT © 2000 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	